

**ABSTRACT AMENDMENTS**

Amend the abstract found on the last page of the specification as filed as indicated on the following separate page by underlining, strikeouts, or double bracketing.

## Abstract:

~~{PROBLEMS}~~ To securely do turning to the cylindrical body part of an outer ring even if the axial length of the fitting tolerance part thereof is short in a bearing device for a vehicle. \_\_\_\_\_

~~{MEAND FOR SOLVING PROBLEMS}~~ After the outer and inner peripheral surfaces of the cylindrical body part  $[(18)]$  are made turning in a state where a holding device  $[(56)]$  holds the flange  $[(20)]$  of the outer ring  $[(2)]$ , the turning surfaces of the cylindrical body part  $[(18)]$  are held. The side-face on vehicle inner side  $[(20a)]$  of the flange  $[(20)]$  and the outer peripheral surface  $[(22a)]$  of the fitting tolerance part  $[(22)]$  are finished by turning based on the turning surfaces of the held cylindrical body part  $[(18)]$ .